

**1543P Series Gas Engine-Driven,  
Self-priming Polypropylene Transfer Pumps****HYPRO®**Form L-1524  
(Rev. E)

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**Installation, Operation, repair and Parts Manual**

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**Description**

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Hypro Self-Priming Polypropylene Transfer Pumps handle big, high-capacity, liquid transfer jobs with ease. Use them for transferring water, liquid fertilizers, and other chemicals compatible with pump materials. Make short work of other farm jobs: filling nurse tanks, watering seedbeds, and transferring liquids. This self-priming model makes it ideal for de-watering applications.

**▲ California Proposition 65 Warning --** This product and related accessories contain chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

**1543P-90SP, 1543P-90ESP****Close-Coupled, Gas Engine-Driven,  
Self-Priming Poly Transfer Pump**

Max Flow Rate: .....373 GPM  
Max. Pressure: .....54 PSI  
Max. Total Head .....125 FT.  
Max. Suction Lift: .....25 FT.  
Ports: .....3" NPT Inlet 3" NPT Outlet  
Engine .....PowerPro 9.0 H.P.

**1543P-130SP, 1543P-130ESP****Close-Coupled, Gas Engine-Driven,  
Self-Priming Poly Transfer Pump**

Max Flow Rate: .....440 GPM  
Max. Pressure:.....54 PSI  
Max. Total Head .....125 FT.  
Max. Suction Lift: .....25 FT.  
Ports: .....3" NPT Inlet 3" NPT Outlet  
Engine .....PowerPro 13.0 H.P.

**1543P-390EHSP****Close-Coupled, Gas Engine-Driven,  
Self-Priming Poly Transfer Pump**

Max Flow Rate: .....440 GPM  
Max. Pressure:.....54 PSI  
Max. Total Head .....125 FT.  
Max. Suction Lift: .....25 FT.  
Ports: .....3" NPT Inlet 3" NPT Outlet  
Engine ..... Honda GX390 Elec.Start



## General Safety Information

### **NOTE**

Notes are used to notify of installation, operation, or maintenance information that is important but not safety related.

### **CAUTION**

Caution is used to indicate the presence of a hazard, which will or may cause minor injury or property damage if the notice is ignored.

### **DANGER**

Self-priming pumps are capable of extremely high levels of suction. Be sure when drawing from an open tank, pool, or pond that it is evacuated prior to operation. Install basket strainer to prevent debris or small species from being pulled into the suction line.

Do not pump flammable or explosive fluids such as gasoline, fuel oil, kerosene, etc. Do not use in explosive atmospheres. Components not rated for use with

Anhydrous Ammonia. The pump should only be used with liquids compatible with the pump materials. Failure to follow this notice may result in severe personal injury and/or property damage and will void the product warranty.

Engine emits toxic carbon monoxide fumes. Never run in an enclosed area. Outdoor use only.

### **WARNING**

The sound pressure level of the pump may exceed 80dBA. Observe all safety precautions when operating the pump within close proximity for extended periods by wearing hearing protectors. Extended exposure to elevated sound levels will result in permanent loss of hearing acuteness, tinnitus, tiredness, stress, or loss of balance and awareness.

Do not exceed recommended speed, pressure, and/or temperature for pump and equipment being used. Do not dead head pump.

Surfaces of engine become extremely hot during operation. Do not touch surfaces of engine during operation, and allow it to cool before storing or servicing. Keep children away.

### **CAUTION**

Make certain that the power source conforms to the requirements of your equipment.

### **WARNING**

Warning denotes that a potential hazard exists and indicates procedures that must be followed exactly to either eliminate or reduce the hazard, and to avoid serious personal injury, or prevent future safety problems with the product.

### **DANGER**

Danger is used to indicate the presence of a hazard that will result in severe personal injury, death, or property damage if the notice is ignored.

- Prior to servicing, remove spark plug.
- Provide adequate protection in guarding around the moving parts such as shafts and pulleys.
- Disconnect the power before servicing.
- Release all pressure within the system before servicing any component.
- Drain all liquids from the system before servicing.
- Secure the discharge line before starting the pump. An unsecured discharge line may whip, resulting in personal injury and/or property damage.
- Check all hoses for weak or worn condition before each use. Make certain that all connections are tight and secure.
- Periodically inspect the pump and the system components. Perform routine maintenance as required (See Maintenance).
- Protect pump from freezing conditions by draining liquid and pumping a permanent-type automobile antifreeze containing a rust inhibitor through the system, coating the pump interior. A 50% mixture with water is recommended.
- Use only pipe, hose, and hose fittings rated for maximum rated pressure of the pump or the pressure at which the pressure relief valve is set at. Do not use used pipe.
- Use plastic NPT fittings only. Over tightened metal fittings may cause the pump housing to fail.
- Do not use these pumps for pumping water or other liquids for human or animal consumption.

## Hazardous Substance Alert

Always drain and flush pump before servicing or disassembling for any reason (see instructions).

Never store pumps containing hazardous chemicals.

Before returning pump for service/repair, drain out all  
Form L-1524 (Rev. E)

liquids and flush unit with neutralizing liquid. Then, drain the pump. Attach tag or include written notice certifying that this has been done.

**It is illegal to ship or transport any hazardous chemicals without United States Environmental Protection Agency Licensing.**

## Plumbing Instalation - All Models

### IMPORTANT

**For best possible performance and continuous, satisfactory operation, read these instructions before installing your new pump.** Should service be required, this manual can be a valuable guide. It should be kept near the installation for ready reference.

### CAUTION

This pump is equipped with NPT (National Pipe Thread) ports. Use plastic NPT fittings only. Over tightened metal fittings may cause pump housing to fail.

### Preliminary to Mounting

Before setting up the pump for operation, check to see that the motor and pump turn freely by hand. If it cannot be turned over by pulling on the recoil starter, open casing to check for obstructions lodged in pump.

### Basket Strainer

A basket strainer is to be used when transferring solutions that may contain debris and solids which could become lodged in the pump or damage the impeller. Because of the high flow capacity of this pump, unknown debris could be siphoned off the bottom of the tank. Install the strainer on the suction side of the pump whenever possible to avoid pump damage.

## Instalation

### Location

Place unit as close to water source as possible to minimize suction lift, obtain the best pumping performance, and aid in priming. A typical portable installation is shown in Figure A.

For permanent installation, mount unit on a foundation that will support the weight of the pump and engine and also provide stability while the pump is running. For most permanent installations, it is advisable to bolt unit directly to foundation.

Pump discharge must be oriented vertically. Do not mount the pump in any other orientation or the pump will not adequately prime.

**NOTE:** Settling and/or shifting during operation can cause piping to place excessive strain on the pump and may damage pump case. Set pump on hard level surface. Non-level surfaces may cause the oil sensor in the engine to shut down the unit.

### Pump Inlet Line

To achieve full capacity from the pump, the inlet line should be at least the same size as the inlet port on the pump.

Reducing this line size will restrict the capabilities of the pump. The line must also be free of air leaks. Check all fittings and connections in the suction line for tightness. The introduction of air may affect the priming and pumping capabilities of the pump. Use good quality suction hose that will not be collapsed by suction. Connect either rigid pipe or flexible suction hose to pump suction as shown in Figure A. If hose is selected, hose must be rated to hold the suction vacuum and prevent collapse while the pump is running. Make the suction line a continuous rise from the water source to the pump. High spots can trap air and also make priming difficult. Make sure all connections are tight and free of air leaks.

Minimum depth for the suction inlet is determined by the diameter of the suction line. See Figure A.

### Pump Outlet Line

Your pump is equipped with a single port discharge. Select the appropriate size for the application. Install a "T" as shown in Figure A to allow easy priming of the pump without disconnecting the piping, or by using the priming plug on the housing.

**NOTE:** The inlet and discharge plumbing for this system will need to be adequately supported to prevent damage to the pump housing. Use plastic NPT fittings only. Damage due to improperly supported plumbing will not be covered in product warranty.

### Priming the Pump

### CAUTION

The pump must not be run dry.

Before starting the pump, the pump chamber must be filled with liquid and all discharge lines must be open. The pump must not be run unless it is completely filled with liquid because there is a danger of damaging the mechanical seal, which depends on the liquid for its lubrication.

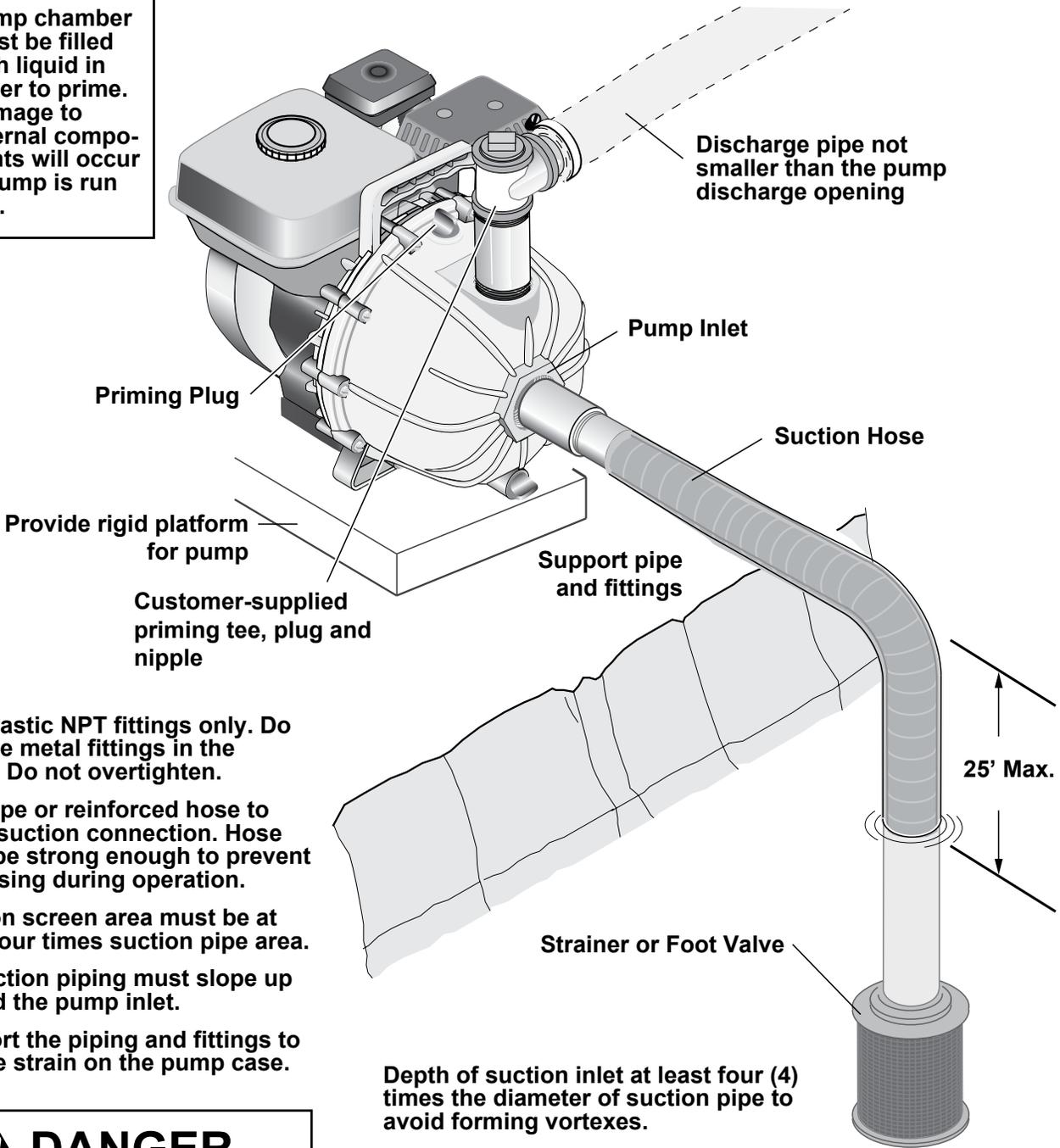
### Strainers

The recommended placement of the strainer for a centrifugal pump is in the pump outlet line. This will eliminate any possible restriction that the strainer could create if it were installed in the inlet line. Ensure that the proper strainer size and screen mesh are used to limit the pressure drop and achieve the best filtration. Line strainers can also be installed in the tank fill line to filter liquid as it is loaded into the tank as well as in the boom lines to further filter the solution prior to the spray tips. Tank baskets can also be used to filter material added through the tank lid.

# Plumbing Instalation - All Models

**NOTE:**

Pump chamber must be filled with liquid in order to prime. Damage to internal components will occur if pump is run dry.



Use plastic NPT fittings only. Do not use metal fittings in the pump. Do not overtighten.

Use pipe or reinforced hose to make suction connection. Hose must be strong enough to prevent collapsing during operation.

Suction screen area must be at least four times suction pipe area.

All suction piping must slope up toward the pump inlet.

Support the piping and fittings to reduce strain on the pump case.

Depth of suction inlet at least four (4) times the diameter of suction pipe to avoid forming vortexes.

Example:

3" pipe x 4 = 12" minimum depth

## **⚠ DANGER**

### **Hazardous Suction.**

Can trap persons against suction inlet.

Always use strainer on suction hose to prevent entrapment.

If drawing from open pit, pool, tank or pond, make sure it is evacuated prior to operation.

**Figure A**

## Plumbing Instalation - All Models

### Preparations Before Starting the Engine

**For best possible performance and continuous, satisfactory operation, read these instructions before installing your new pump.** Should service be required, this manual can be a valuable guide. It should be kept near the installation for ready reference.

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### **CAUTION**

The pump must not be run dry.

Before starting the pump, the pump chamber must be filled with liquid and all discharge lines must be open. The pump must not be run unless it is completely filled with liquid because there is a danger of damaging the mechanical seal, which depends on the liquid for its lubrication.

### **Strainers**

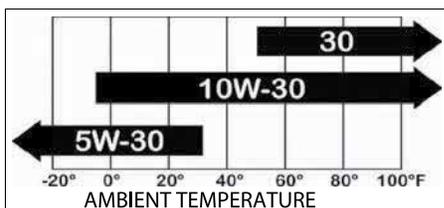
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# Operation and Maintenance - Engine-Driven Pumps

## Models 1543P-90SP, 1543P-130SP, and 1543P-390EHSP

### Preparations Before Starting the Engine

1. Fuel: Check fuel level in tank, and do not over fill. Use fresh, clean automotive fuel. **Note: DO NOT FILL FUEL TANK WHEN ENGINE IS RUNNING.**
2. Engine Oil: Before checking or refilling with engine oil, make sure the engine is stopped and placed on a stable, level surface. Use oil recommended for ambient air temperatures that the engine will be running at. See chart below. Change oil after the first 20 hours and every 100 hours thereafter.



3. Priming Water: **IMPORTANT: PUMP MUST NOT BE RUN DRY.** On self-priming pumps, only the chamber needs to be filled with liquid. The pump must not run unless the priming chamber is completely filled with liquid because there is a danger of damaging the mechanical seal, which depends on the liquid for its lubrication.

Self-priming models can be primed by removing the filler cap located at the top of the pump where the discharge line is mounted to the pump, and filling the priming chamber with liquid. After use, the priming chamber should be flushed and drained to avoid chemical corrosion and damage from freezing. Drain by removing the lower drain plug located at the bottom of the casing.

### Starting the Pump

**IMPORTANT: Before starting engine, be sure the priming chamber is filled with liquid and the discharge hose is secure.**

1. Turn engine switch located by recoil starter to ON position.
2. Turn the fuel cock to ON.
3. Push the throttle lever to a slightly open position.
4. Operation of choke lever.
  - When engine is cold:**  
In cold weather, start engine with choke in fully closed position.
  - In warm weather, start engine with choke in half-closed position.
  - When engine is warm:**  
Start engine with choke in fully open position.
5. Start engine by pulling recoil starter out quickly and forcefully. Repeat pulling until the engine starts.

### Operation of the Pump

1. Idle the engine for 3 to 5 minutes to warm it up.
2. Open the throttle lever to the upper zone after engine has warmed up.
3. Once the pump has primed, you will note a load on the engine; adjust rpms to proper speed for your pumping application.
4. Do not dead head pump or run dry.

### Stopping the Pump

1. Stop pump for a short time:  
Run engine throttled all the way down (fully to the right). Turn engine switch to OFF position.
2. Stopping pump for storage:  
Turn fuel cock to OFF position instead of turning the engine switch off.  
Let the engine idle for 2 to 3 minutes until fuel in carburetor is depleted and engine stops. If a valve is installed on the discharge hose, you may run pump with valve closed during this procedure.  
**Note: Pump must not be run dry. Make sure there is water in the priming chamber.**

### Storage

1. Drain pump. Flush pump after use.  
One of the most common causes for faulty pump performance is gumming or corrosion inside the pump. Flush the pump and entire system with a solution that will chemically neutralize the liquid pumped. Mix according to the manufacturer's directions. This will dissolve most residues remaining in the pump, leaving the inside of the pump clean and ready for use.
2. Drain all the fuel from the fuel tank, fuel lines, and filter.
3. Store pump in a clean, dry environment.

### Running the Engine

Refer to engine operation section of this manual for starting and operating instructions.

Pump performance varies depending on engine RPM. Refer to engine operation to adjust engine speed.

## MAINTENANCE

### Pump Lubrication

Pump liquid end does not require any grease or oil for lubrication. The mechanical seal is lubricated by water when the pump is operating.

# PUMP ENGINE OPERATION AND MAINTENANCE

## Engine Safety Precautions:

**▲WARNING** **Fire and explosion hazard.** Gasoline can explode. Store gasoline away from the engine. Add gasoline to the engine only when the engine is off.

**▲WARNING** **Burn hazard.** Hot surface. The engine gets very hot during operation. Do not touch the engine surfaces. Keep children away. Allow the engine to cool before moving it indoors.

**▲WARNING** **Deadly fumes.** Carbon monoxide. Never run the engine in an enclosed space. Only use outdoors with plenty of ventilation.

## Engine Operation

Before starting the engine:



### Check and Fill Oil

The engine is shipped **without oil**. It must be filled before starting the engine.

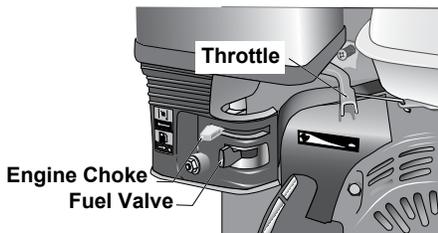
Fill with oil by removing the fill cap / dipstick. Add oil until the level reaches the bottom of the opening. Check the oil level by pushing the cleaned dipstick into the oil-fill opening. **DO NOT SCREW IT IN.** Remove the dipstick and inspect it. Add oil if needed. Reinstall the cap / dipstick.

Oil capacity is 36 ounces (1.1 liter). #10W-30 oil should be used in normal conditions. Use #40W oil if the engine is to be run in temperatures over 90°F (32°C).

Note that the engine has a low-oil monitoring system. If the oil level drops too low, the system will automatically turn off the engine.

**Add Gasoline** -- Fill gas tank with clean, fresh gasoline. This should be unleaded fuel that has an octane rating of 86 or higher.

Do not fill the tank to overflowing. Clean up any spilled gasoline



before starting the engine.

**Open Fuel Valve** -- Move the fuel valve to the right to allow fuel to the engine.

**Close Choke** -- When starting a cold engine, move the choke control to the left (closed). As the engine warms up, move it towards the right (open). A warm engine should start with the

choke open.

**Position Throttle** -- Move the throttle (speed control) slightly to the left.

**Turn Engine Switch On** -- The engine switch controls the ignition. Turn it to the "ON" position to start the engine. The same control is used to stop the engine.

**Pull Starter** -- Pull the handle on the recoil starter. Adjust throttle to desired speed. Move the choke to the right as engine warms.

**Stopping the Engine** -- Stop the engine by turning the engine switch to "OFF." Move the fuel valve to "OFF" (left).

## Engine Maintenance

**Air Filter** -- The air filter should be checked every month for dust and dirt accumulation. Every 6 months, the filter element should be removed and cleaned. Clean the foam element with detergent and warm water. Squeeze out excess water and let it dry. Before reinstalling the filter element, soak it with engine oil and squeeze out the excess. Reinstall the filter. The engine will smoke upon start-up if too much oil is left in the filter element.

**Oil Level** -- The oil level should be checked before each use.

**Oil Change** -- The oil should be changed in the first month, and then every 6 months (or 100 hours of operation). To drain the oil, run the engine until warm. Turn off the engine, remove the oil drain plug, and let the the oil drain into a pan. Reinstall the plug and fill with oil. (Capacity: 37 oz. [1.1 L]).

**NOTE:** Dispose of used oil responsibly. **DO NOT** pour it down drains, onto the ground or put it in the trash. Most communities have collection points for used oil.

**Spark Plug** -- The spark plug should be checked and cleaned every 6 months or 100 hours. It should be replaced if it is damaged or excessively worn. The spark plug is type BPR6ES (NGK) or equivalent. The plug gap should be 0.030 in. (0.75 mm).

## Engine Troubleshooting

If the engine won't start:

- Check that there is gas in the tank.
- Make sure the fuel valve is "ON" and that the engine switch is "ON."
- Make sure there is enough oil in the engine to reset the low-oil sensor.
- Check that fuel is getting to the carburetor.\*
- Check for spark at the spark plug.\*

\* These checks to be done by persons with small-engine experience.

## Extended Storage

If the pump will be stored for more than a month or two, follow the steps below:

- drain gasoline.
- change oil.
- squirt oil (or a chemical made for storing engines) in the spark plug hole.
- rotate engine slowly until resistance is felt. (This indicates that both valves are closed.)

## Repair Instructions - All Models

Always flush pump with water or neutralizing agent before servicing.

### PUMP HOUSING DISASSEMBLY

Seal replacement requires that the pump be fully removed from the engine or pedestal. Observe carefully the disassembly process to ensure an easy assembly process. Replace all worn and eroded parts.

1. Remove spark plug wire from the spark plug for safety consideration. Remove the 11 bolts and nuts holding the pump casing to the casing cover using a 10mm socket and a 10mm open end wrench. Pry with screwdriver at bottom of pump casing to break the housing loose. Tap pump casing on the discharge port with a rubber hammer, if necessary. Remove o-ring from back plate. Inspect parts for wear. (See Figure 1.)
2. Remove diffuser by removing the four screws with a 1/4" socket or nut driver. Inspect parts for wear. (See Figure 2.)
3. Remove impeller bolt with a 9/16" wrench. Pry impeller off engine shaft using two flathead screwdrivers. Inspect impeller and ceramic for wear. Ceramic surface must not be scuffed or cracked. To remove ceramic seal from impeller bore, use a small blade screwdriver to wedge the seal out. (See Figure 3.)
4. To remove mechanical seal from back plate, first remove the back plate from the engine by removing the four bolts using a 1/2" wrench. From the engine side of the casing cover, press the mechanical seal out using a piece of 1" PVC pipe (1-5/16" O.D. x 4" long). Inspect parts for wear. (See Figure 4.)
5. Inspect slinger ring on engine shaft for wear. (See Figure 5.)



Fig. 1

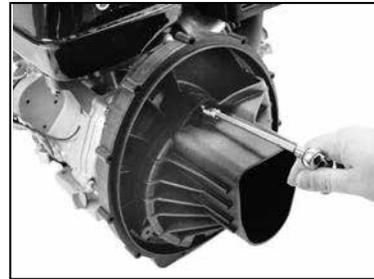


Fig. 2

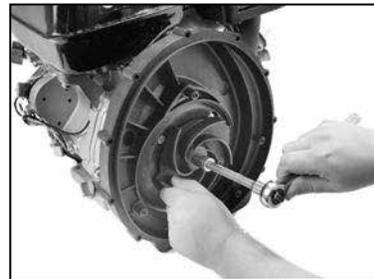


Fig. 3



Fig. 4



Fig. 5

## SEAL REPLACEMENT AND PUMP HOUSING ASSEMBLY

1. Install slinger ring on engine shaft. (See Figure 5.)
2. Lubricate and install the o-ring around back side of metal portion of the seal (See Figure 6). Insert the stationary portion of the new mechanical seal by carefully pushing only on the outer metal ring as you press it into the back plate. Use a tool with 2" OD x 1.78" ID (min.), at least 1" long that fits over the carbon face of the seal, but pushes only on the metal ring to insert the seal. The carbon surface of the seal must be facing you during installation. Be careful to avoid scratching the seal's carbon surface. (See Figure 7.)
3. Apply medium strength (Blue) threadlocker onto the (4) engine mounting bolts and install the pump flange. Tighten the (4) mounting bolts with a 1/2" wrench to a torque of 10 ft.-lbs. (See Figure 8.)
4. Dip the ceramic seal seat in water to lubricate, and carefully press the ceramic ring into the bore of the impeller, seating it squarely on the bottom of the cavity. The glossy, finished side of the ceramic seal must be facing you. **IMPORTANT:** Make sure both seal surfaces are clean and lubricated. Never run seal surfaces dry. (See Figure 9.)
5. Place the key into the key seat of the impeller bore, and install the impeller onto the engine shaft. Apply medium strength (blue) threadlocker onto the impeller bolt; install o-ring into the groove of the impeller, and install and tighten impeller bolt to 10 ft.-lbs. (See Figure 10.)
6. Install volute onto the back plate with four (4) self-tapping screws. Using 1/4" socket, tighten to 24 in.-lbs.
7. Install the flapper onto the pump volute with the flat side of the flapper facing forward.
8. Install the pump casing onto the back plate and o-ring, and secure with the 11 bolts, nuts and washers, using a 10mm socket and wrench. Torque the bolts to 45 in.-lbs.
9. Once assembly is complete, rotate the pump shaft, or pull on the engine recoil starter with engine switch in the "OFF" position to verify that the impeller rotates smoothly without catching. Connect spark plug wire. Assembly and inspection is now complete.



Fig. 6

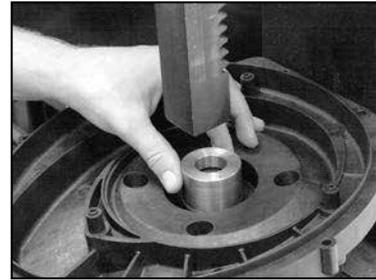


Fig. 7



Fig. 8



Fig. 9

### Pump Shaft and Bearing Assembly Removal and Replacement

1. While the pump is disassembled (see the Pump Housing Disassembly section), the driven pulley on the pump shaft must be removed. Remove the large retainer ring in pump bearing bore on the pulley side of housing. Press out the shaft and bearing assembly from the pump side using an arbor press.
2. Bearings must be pressed off each end of shaft and replaced in the same manner. **NOTE:** Shaft diameter between bearings is larger.
3. For reassembly, reverse the order of instructions.



Fig. 10

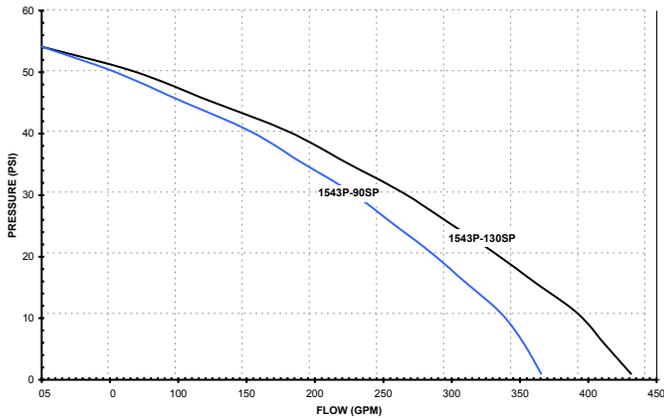
## Troubleshooting Guide

| SYMPTOM                            | PROBABLE CAUSE |    |  |    |      |  |     |    |        |   |     |    |    |   |    |    |
|------------------------------------|----------------|----|--|----|------|--|-----|----|--------|---|-----|----|----|---|----|----|
|                                    | ENGINE         |    |  |    | PUMP |  |     |    | SYSTEM |   |     |    |    |   |    |    |
|                                    | ABCD           |    |  |    | EF   |  | GH  |    | IJ     |   | KL  |    | MN |   | OP |    |
| No water delivered                 |                |    |  |    | XXX  |  |     |    |        |   | XXX |    |    |   |    | X  |
| Not enough water delivered         | X              |    |  |    |      |  | XX  |    |        |   | XX  | X  | X  |   |    |    |
| Not enough pressure                | XX             |    |  |    |      |  |     | XX |        |   | X   | X  |    |   |    |    |
| Engine heats excessively           |                | XX |  |    |      |  |     | XX | X      | X |     |    |    | X |    |    |
| Abnormal noise and/or vibration    |                |    |  | XX |      |  | XXX |    |        |   |     | XX |    |   |    |    |
| Pump works for a while, then stops |                |    |  | XX |      |  | X   |    |        | X |     |    |    |   |    | XX |

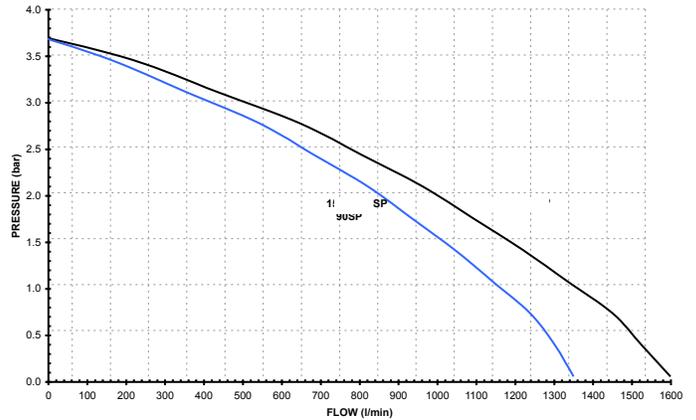
| CAUSE   | CORRECTIVE ACTION   |
|---|---|
| <b>1. ENGINE</b>  |   |
| A. Speed too low.   | Refer to engine section.  |
| B. Rotating and/or reciprocating parts drag.  | Refer to engine section.  |
| C. Speed too high.  | Maximum engine speed not to exceed engine manufacturer's recommendation.  |
| D. Loose or broken parts.   | Refer to engine section.  |
| <b>2. PUMP</b>  |   |
| E. Not primed.  | Reprime, inspect suction system for air leaks, and/or check assembly.   |
| F. Pump takes too long to prime.  | Check for air leaks or defective check valve.   |
| G. Flow through pump completely or partially blocked.                               | Locate and remove obstruction. Attach strainer.   |
| H. Internal leakage.  | Check clearances between face of vanes and case. Should not exceed 1/32".   |
| I. Rotating parts drag.   | Inspect. Repair.  |
| J. Loose or broken parts.   | Inspect. Repair.  |
| <b>3. SYSTEM</b>  |   |
| K. Pressure required by system at design flow rate exceeds pressure rating of pump. | Compare pump pressure and flow rate against pump performance chart. Reduce system pressure requirement. Increase pressure capability of pump.   |
| L. Obstruction in suction piping.   | Locate and remove obstruction. Attach strainer.   |
| M. Suction lift too high.   | Check with gauge or measure vertical distance between water surface and center line of pump, allowing for friction loss in suction pipe. Reduce rate of flow to obtain desired lift. Refer to pump performance chart. |
| N. Discharge head too low.  | Decrease rate of flow.  |
| O. Suction inlet not immersed deep enough.  | Refer to "Installation".  |
| P. Leaky suction line or connection admitting air.                                  | Repair or replace suction line. Tighten connections.  |

# Pump Performance – 1543P Series

1543P Pump Performance - Standard



1543P Pump Performance - Metric



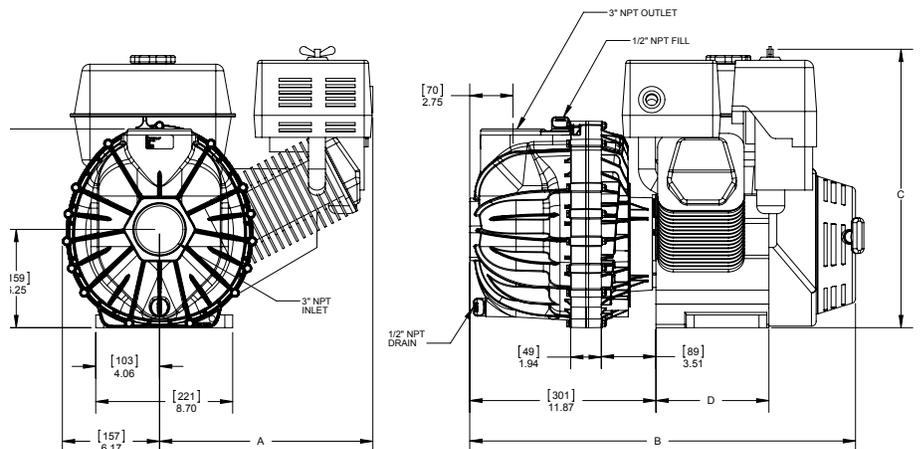
**Note:** 9.0 HP versions not recommended for specific gravities above 1.0.

| PERFORMANCE | Feet | 01  | 22  | 33  | 54  | 65  | 86  | 98  | 19  | 2   | 104 | 116 | 125 |
|-------------|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|             | PSI  | 05  |     | 10  | 15  | 20  | 25  | 30  | 35  | 40  | 45  | 50  | 54  |
| 1543P-130SP | GPM  | 440 | 420 | 400 | 369 | 338 | 304 | 269 | 227 | 184 | 126 | 68  | 0   |

| PERFORMANCE | m     | 0.03 | .5   | 7.0  | 10.6 | 14.1 | 17.6 | 21.1 | 24.6 | 28.2 | 31.7 | 35.2 | 38.0 |
|-------------|-------|------|------|------|------|------|------|------|------|------|------|------|------|
|             | bar   | 0.00 | .3   | 0.71 | .0   | 1.41 | .7   | 2.12 | .4   | 2.83 | .1   | 3.43 | .7   |
|             | l/min | 1666 | 1590 | 1514 | 1397 | 1279 | 1149 | 1018 | 857  | 697  | 477  | 257  | 0    |

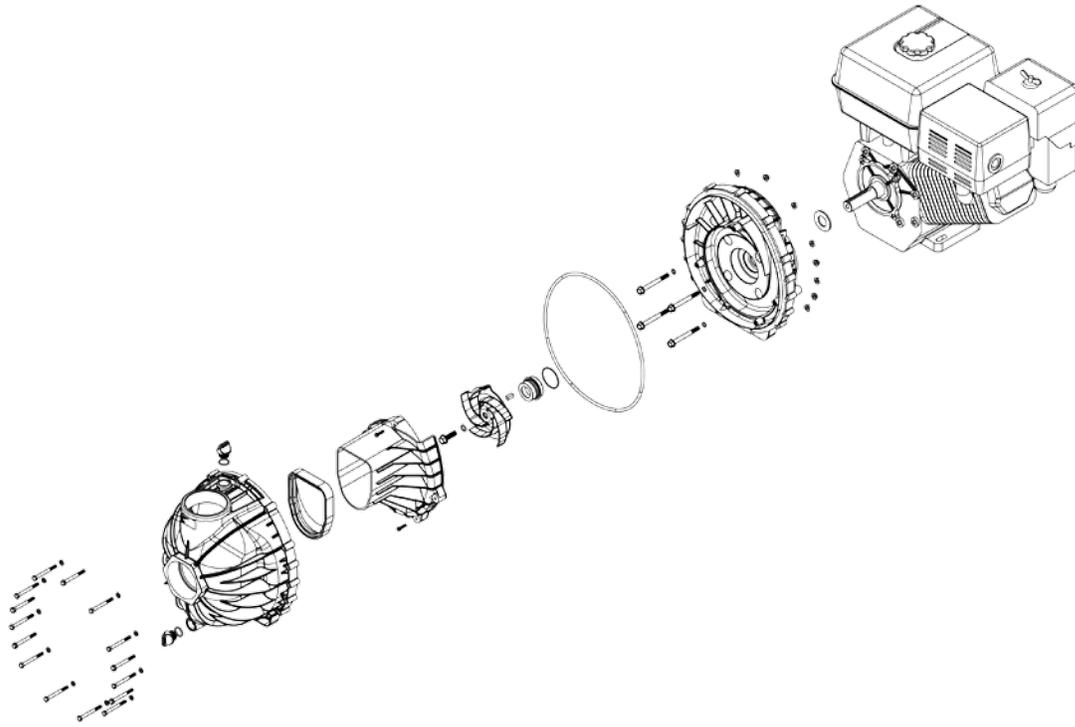
## Dimensional Drawings - 1543P Series

| DIMENSION | 1543P-90SP<br>1543P-90ESP | 1543P-130SP<br>1543P-130ESP | 1543P-390EHSP |
|-----------|---------------------------|-----------------------------|---------------|
| A         | 11.5 [292]                | 12.0 [305]                  | 12.0 [305]    |
| B         | 23.0 [584]                | 24.0 [610]                  | 24.0 [610]    |
| C         | 16.25 [413]               | 17.25 [438]                 | 17.25 [438]   |
| D         | 6.38 [162]                | 7.12 [181]                  | 7.12 [181]    |
| E         | 2.54 [65]                 | 2.75 [70]                   | 2.75 [70]     |
| F         | 3.82 [97]                 | 4.06 [103]                  | 4.06 [103]    |



| MODEL NUMBER  | DESCRIPTION                                |
|---------------|--|
| 1543P-90SP    | PUMP, 9HP POWERPRO ENGINE, MANUAL START    |
| 1543P-90ESP   | PUMP, 9HP POWERPRO ENGINE, ELECTRIC START  |
| 1543P-130SP   | PUMP, 13HP POWERPRO ENGINE, MANUAL START   |
| 1543P-130ESP  | PUMP, 13HP POWERPRO ENGINE, ELECTRIC START |
| 1543P-390EHSP | PUMP, GX390 HONDA ENGINE, ELECTRIC START   |

# 1543P-90SP, 1543-90ESP, 1543P-130SP, 1543P-130ESP and 1543-390EHSP Gas Engine-Driven, Self-priming, Polypropylene Transfer Pumps



**Seal Repair Kit 3430-0757 contains:**

(4) Ref. 3 O-ring, (1) Ref. 5 Mechanical Seal O-ring, (1) Ref. 17 Mechanical Seal, (1) Ref. 7 Impeller O-ring, (1) Ref. 10 Flapper, and (1) Ref. 16 Body O-ring.

**Shim Kit 3430-0758 contains:**

(3) 1430-0034 Impeller Shim (not shown)  
(3) 1430-0035 Engine Shim (not shown)  
May be required on engines other than PowerPro™

**Ref # Torque Spec.**

#4 10 ft.-lbs.  
#8 10 ft.-lbs.  
#12 45 in.-lbs.  
#21 24 in.-lbs.

Pump Head Kit 3430-0692 Includes all items less the engine (Ref. 1).

| Ref. No. | Qty. | Part No.   | Description                            |
|----------|------|------------|--|
| 1        | 1    | 2541-0048  | 13 HP PowerPro™ Engine, Manual Start   |
| 1        | 1    | 2541-0049  | 13 HP PowerPro™ Engine, Electric Start |
| 1        | 1    | 2541-0057  | 13 HP Honda Engine, Electric Start     |
| 2        | 15   | 2250-0087  | Hex Flange Nut                         |
| 3        | 4    | 1723-0149  | O-ring                                 |
| 4        | 4    | 2210-0182  | Hex Flange Bolt                        |
| 5        | 1    | 1723-0148  | O-ring                                 |
| 6        | 1    | 1610-0069  | Key (square)                           |
| 7        | 1    | 1723-0142  | O-ring                                 |
| 8        | 1    | 2210-0181  | Hex Flange Bolt                        |
| 9        | 1    | 0150-1543P | Pump Volute                            |

| Ref. No. | Qty. | Part No.    | Description           |
|----------|------|-------------|-----------------------|
| 10       | 1    | 1700-0232   | Flapper Valve         |
| 11       | 1    | 0100-1543PK | Pump Housing          |
| 11       | 1    | 0100-1543PG | Pump Housing Green    |
| 12       | 15   | 2210-0141   | Hex Head Cap Screw    |
| 13       | 15   | 2270-0115   | Flat Washer           |
| 14       | 1    | 1410-0091   | Slinger Ring          |
| 15       | 1    | 0750-1543PK | Back Plate            |
| 15       | 1    | 0750-1543PG | Back Plate Green      |
| 16       | 1    | 1723-0146   | O-ring                |
| 17       | 1    | 2120-0055   | Mechanical Seal       |
| 18       | 1    | 0400-1543P  | Impeller              |
| 19       | 2    | 2404-0350P  | Fill/Drain Plug       |
| 20       | 2    | 1720-0230   | O-ring                |
| 21       | 4    | 2210-0183   | Hex Washer Head Screw |

## Limited Warranty on Hypro/SHURflo Agricultural Pumps & Accessories

Hypro/SHURflo (hereafter, "Hypro") agricultural products are warranted to be free of defects in material and workmanship under normal use for the time periods listed below, with proof of purchase.

- Pumps: one (1) year from the date of manufacture, or one (1) year of use. This limited warranty will not exceed two (2) years, in any event.
- Accessories: ninety (90) days of use.

This limited warranty will not apply to products that were improperly installed, misapplied, damaged, altered, or incompatible with fluids or components not manufactured by Hypro. All warranty considerations are governed by Hypro's written return policy.

Hypro's obligation under this limited warranty policy is limited to the repair or replacement of the product. All returns will be tested per Hypro's factory criteria. Products found not defective (under the terms of this limited warranty) are subject to charges paid by the returnee for the testing and packaging of "tested good" non-warranty returns.

No credit or labor allowances will be given for products returned as defective. Warranty replacement will be shipped on a freight allowed basis. Hypro reserves the right to choose the method of transportation.

This limited warranty is in lieu of all other warranties, expressed or implied, and no other person is authorized to give any other warranty or assume obligation or liability on Hypro's behalf. Hypro shall not be liable for any labor, damage or other expense, nor shall Hypro be liable for any indirect, incidental or consequential damages of any kind incurred by the reason of the use or sale of any defective product. This limited warranty covers agricultural products distributed within the United States of America. Other world market areas should consult with the actual distributor for any deviation from this document.

### Return Procedures

All products must be flushed of any chemical (ref. OSHA section 1910.1200 (d) (e) (f) (g) (h)) and hazardous chemicals must be labeled/tagged before being shipped\* to Hypro for service or warranty consideration. Hypro reserves the right to request a Material Safety Data Sheet from the returnee for any pump/product it deems necessary. Hypro reserves the right to "disposition as scrap" products returned which contain unknown fluids. Hypro reserves the right to charge the returnee for any and all costs incurred for chemical testing, and proper disposal of components containing unknown fluids. Hypro requests this in order to protect the environment and personnel from the hazards of handling unknown fluids.

Be prepared to give Hypro full details of the problem, including the model number, date of purchase, and from whom you purchased your product. Hypro may request additional information, and may require a sketch to illustrate the problem.

**Contact Hypro Service Department at 800-468-3428 to receive a Return Merchandise Authorization number (RMA#).**

Returns are to be shipped with the RMA number clearly marked on the outside of the package. Hypro shall not be liable for freight damage incurred during shipping. Please package all returns carefully. All products returned for warranty work should be sent **shipping charges prepaid** to:

HYPRO / PENTAIR  
Attention: Service Department  
375 Fifth Avenue NW  
New Brighton, MN 55112

For technical or application assistance, call the **Hypro Technical/Application number: 800-445-8360**, or send an email to: **technical@hypropumps.com**. To obtain service or warranty assistance, call the **Hypro Service and Warranty number: 800-468-3428**; or send a fax to the **Hypro Service and Warranty FAX: 651-766-6618**.

\*Carriers, including U.S.P.S., airlines, UPS, ground freight, etc., require specific identification of any hazardous material being shipped. Failure to do so may result in a substantial fine and/or prison term. Check with your shipping company for specific instructions.

